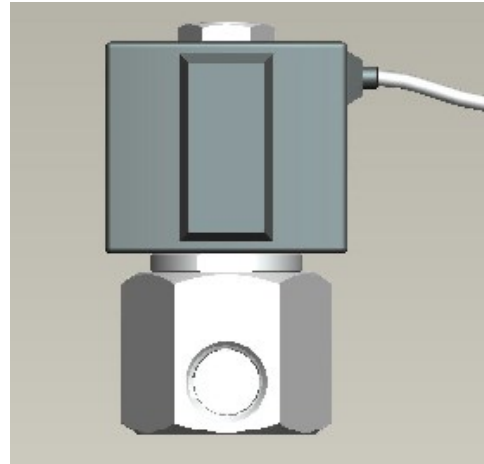
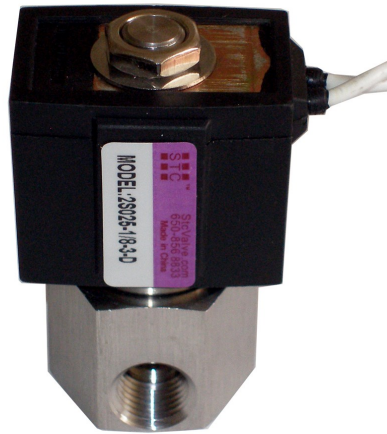


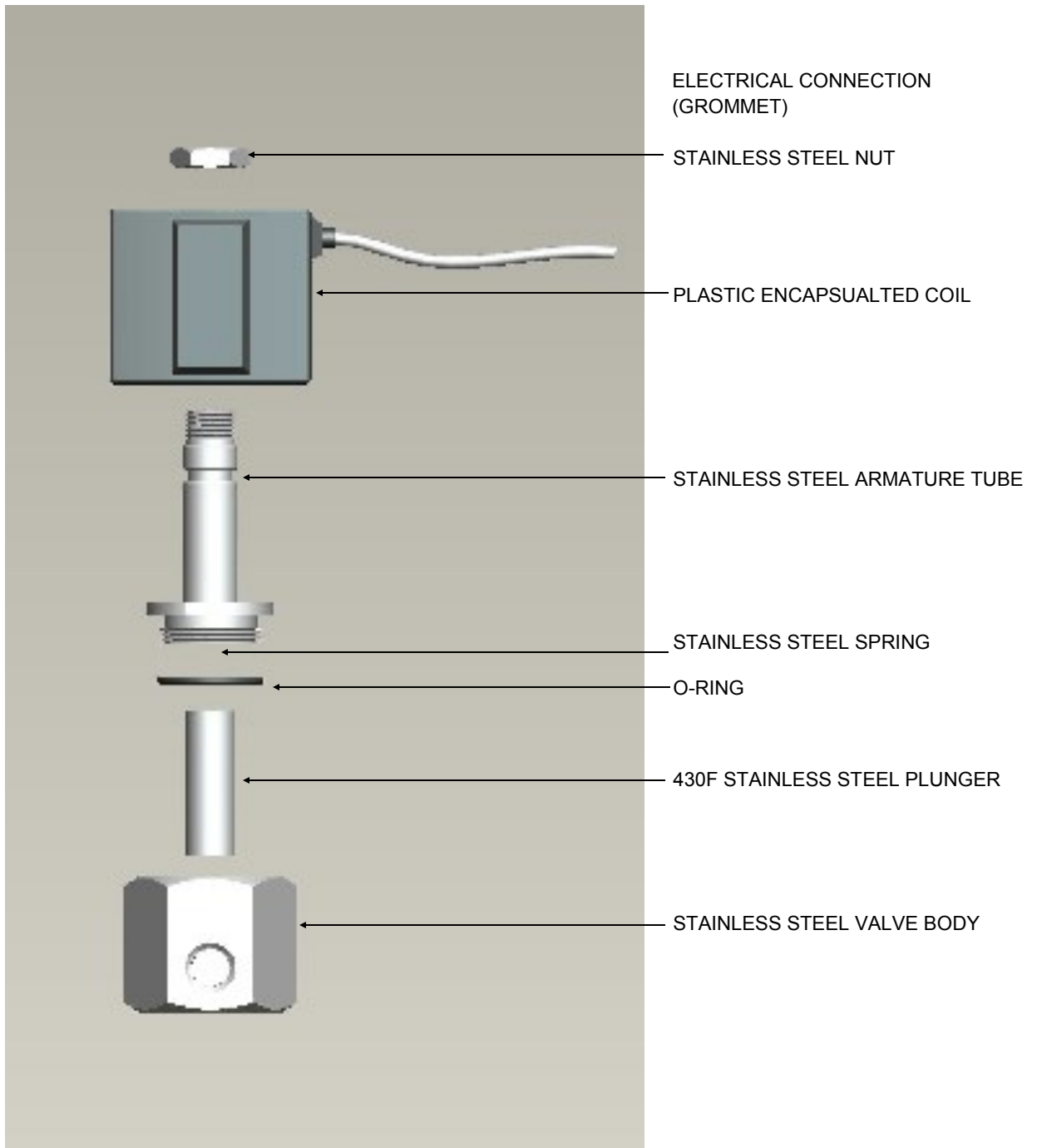
# STC 2S025-H Series Solenoid Valves



## 2S025-H Series Solenoid Valve Specifications

Valve Model	2S025-1/8H	2S035-1/4H
Port Size	1/8" NPT	1/4" NPT
Orifice	2.5mm	2.5mm
Flow Coefficient (Cv)	0.23	0.23
Valve Type	2 Way, Normally Closed (NC)	
Action	Direct Acting (Poppet) Fast Response Time: <20msec	
Wetted Surfaces	Valve Body: Stainless Steel Seal: NBR (Buna N)	
Seal Material	NBR (Buna N)	
Operating Temperature	14°F to 176°F (-10°C to 80°C)	
Operating Pressure	22-220VAC: Vacuum to 200 PSI 24VDC: Vacuum to 200 PSI 12VDC: Vacuum to 150 PSI	
Electrical Connections	G: Grommet	
Coil Power	12-14W	
Coil Duty	100% ED (Continuous Duty)	
Voltage Options	12VDC, 24VDC, 24VAC, 110/120VAC (50/60Hz), 220/240VAC (50/60Hz)	
Voltage Tolerance	±10% of Specified Voltage	
Ingress Protection	IP65	
Insulation Class	H Class	
Installation	No Orientation Requirement	
Service	Liquid, Water, Oil, Air	

# 2S025-H Series Solenoid Valve Components



## Installation and Operation:

### To connect the valve Inlet and Outlet:

Connect the inlet and outlet in the direction of the arrow marked on the valve.

### To install coil:

Put the coil onto the armature tube of the valve. Put the lock-washer and nut onto the armature tube. Hand tighten the nut, then use a wrench to tighten the nut to a quarter turn; **do not over-tighten the nut, it may cause the armature tube to fail pre-maturely.**

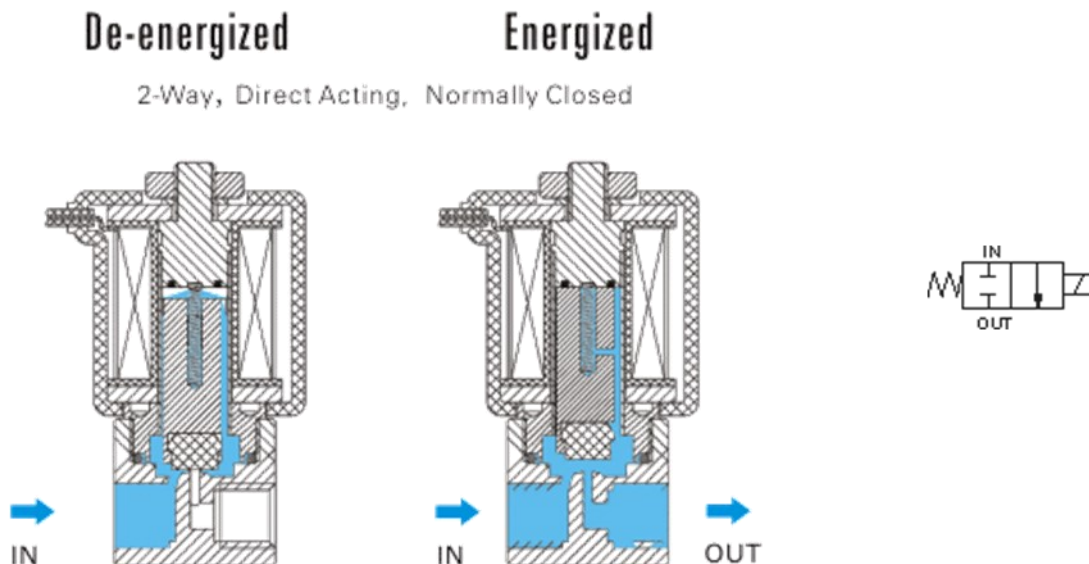
### To connect coil:

1. For DC Coil, Connect 1 to Positive, 2 to Negative.
2. For AC Coil, connect 1 to HOT wire, 2 to Neutral wire.

**Do not energize the coil without installing it onto the valve, it will burn the coil and create fire hazards.**

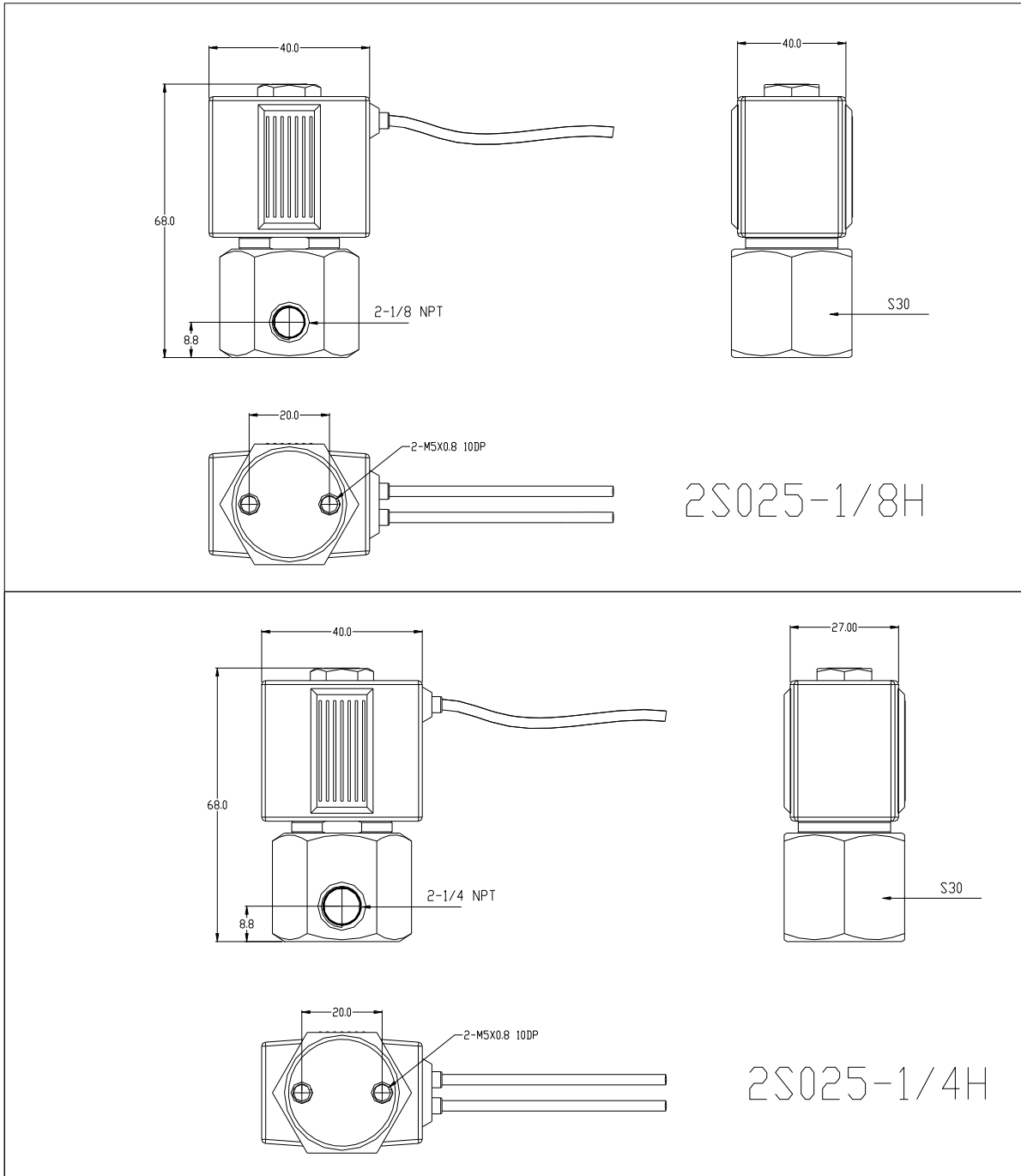
**Safety Note:** Standard valves are supplied with continuous duty coils. The proper class of insulation for the service is indicated on the coil. The coil temperature may become hot after being energized for extended periods, but it is normal. Do not energize the coil without installing it onto the valve or connect the coil to a wrong voltage, as it may overheat and damage the coil; although the coil is made of flame retarded material, misuse of the coil in this manner could create fire hazards and generate smoke or burning odor which indicates excessive coil temperature and should disconnect the power to the coil immediately.

**Operation:** The 2S025-H series solenoid valve is direct acting, it does not require a minimum operating differential pressure. As shown below, when the coil is energized (right diagram), it lifts the solenoid plunger, which normally rests on the valve seat and lifts it to open the main valve orifice. When the coil is de-energized (right diagram), the spring force the plunger return to the valve seat to close the valve orifice.



# DIMENSIONS (MM)

MODEL: 2S025-H



# 2-Way Direct Acting Valve Installation Procedure

Models 2H012, 2P025, 2S012-050, 2V025-035, 2W010-040, 3S025-035

**Warning:** Do NOT over tighten the nut holding the coil to the armature tube. Over tightening may result in damage to the welded joint.

## Attaching a Coil to a Valve:

1. After wiring the coil, fit the coil assembly over the armature tube. Ensure that the threads of the tube are accessible.
2. Fit the spring or lock washer over the assembly.
  - o For spring washers, the concave side should be oriented toward the coil.
3. Tighten the nut over the washer by hand.
  - o For spring washers, tighten the nut further until the spring coil is almost completely flat.
  - For lock washers, tighten the nut another quarter turn.

## Installation Procedure:

1. Connect the default outlet to the connector indicated by an arrow (2P025, 2W040) or the number "1" (2S050). The default outlet on model 2V is the farther port from the armature tube.
2. Connect the default inlet to the remaining connector.

## Maintenance and Troubleshooting

### Notes:

- After an extended period of operation, if you do not hear a clicking sound when the valve is operational, and the wiring is correct, the coil may be burned out and must be replaced. This commonly occurs when input voltages are higher than the coil's specifications. Using valves at low temperature may have small leak when first activated. To fix this, cycle the valve at the highest operating pressure available until there is no leak, this will create a proper mating surface between the seal and the valve orifice seat.

### Procedure:

1. Remove any coils attached to the valve.
2. Unscrew the holding plate (for models 2P025 and 2V025) and the armature tube and remove it from the valve body. The plunger and spring are not fastened to the tube and will fall out.
3. Check for any debris that may have collected on the plunger and the hole in the center of the valve.
4. Place the spring back in the plunger, and insert the plunger back into the armature tube.
5. Screw the armature tube and holding plate back into the valve.

### Reference Figures:

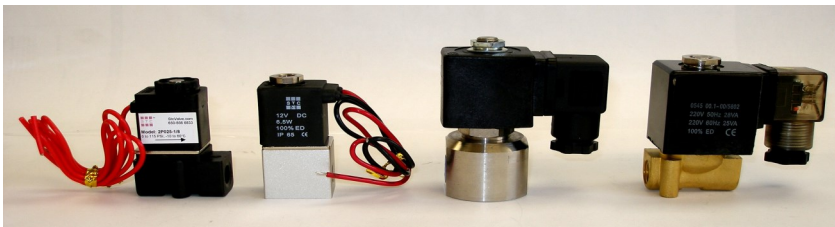


Figure 1: [left]: 2P025 [center left] 2V025 [center right] 2S050 [right] 2W040.



2H012

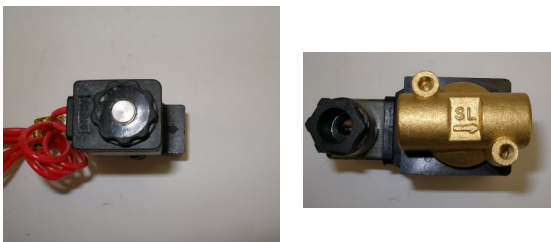


Figure 2: Model 2P025, 2S025-050 and 2W040 indicator arrows are on the valve body.

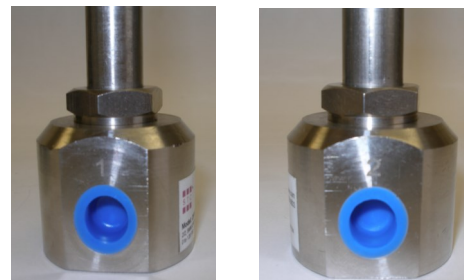


Figure 3: Numbering shown on model 2S050, above the connectors.

# Electrical Connections

## To connect DIN coil:

1. Remove the Philip screw from the plastic housing and unplug it from the DIN coil.
2. From the screw opening, use the screw to push the terminal block out of the plastic housing.
3. Note the 1, 2 and ground markings on underside of DIN enclosure.
4. For DC DIN Coil, Connect 1 to Positive, 2 to Negative.
5. For AC DIN Coil, connect 1 to HOT wire, 2 to Neutral wire, and if required connect ground to ground wire.

## To connect Grommet coil:

1. For DC Coil, connect the RED wire to Positive, and the BLACK wire to Negative.
2. For AC Coil, connect the BLACK wire to HOT wire, and the WHITE wire to neutral wire.

[1] Remove the Philip screw from the plastic housing.

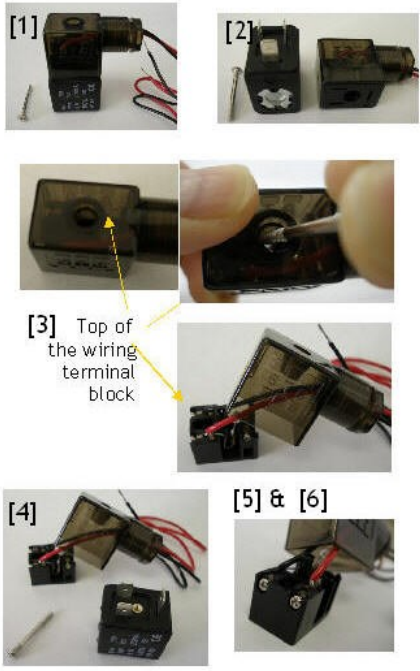
[2] Unplug the plastic housing from the DIN coil.

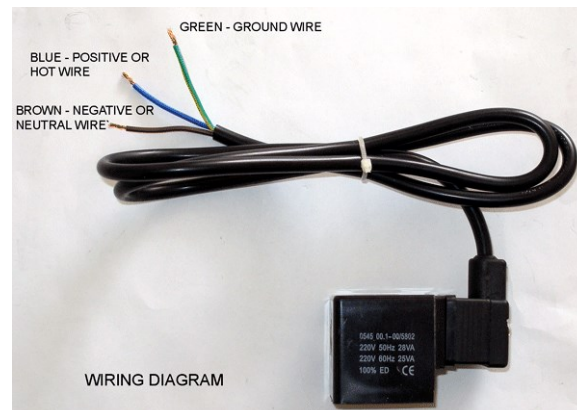
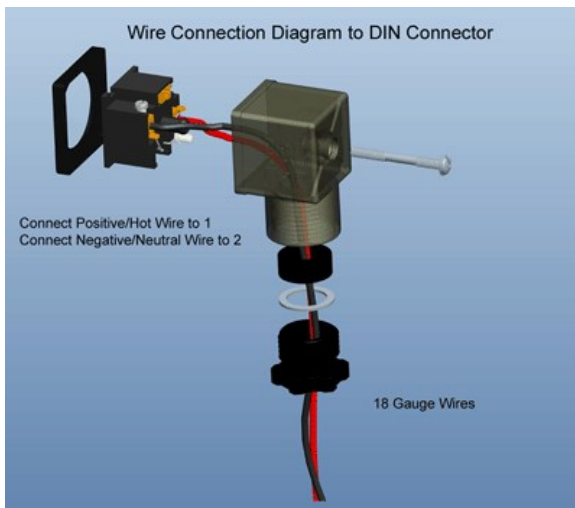
[3] From the screw opening, use the screw to push the terminal block out of the plastic housing.

[4] Note the 1, 2, and ground markings on underside of DIN enclosure.

[5] For DC DIN coil, connect 1 to positive, 2 to negative.

[6] For AC DIN coil, connect 1 to HOT wire, 2 to neutral wire, and if required connect ground to ground wire.







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Catalog No.: PUB13C-2S025-H

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## SHIPMENTS:

All shipments are F.O.B. 892 Commercial Street, Palo Alto, CA 94303, USA. Most orders are shipped via UPS Standard Ground unless instructions accompany order. Outside the UPS zones, shipment will be made Best Way. The responsibility for goods delay, lost or damaged in transit rests with the carrier and purchaser. Purchaser may purchase shipping insurance to cover lost or damaged products caused by shipping.

## RETURN OF MERCHANDISE:

No merchandise is accepted for return 30 days after delivery date. No credit allowed on merchandise shipped as ordered and returned without obtaining an authorization number IN ADVANCE. A 20% restocking charge applies to all returns, and transportation charges must be fully prepaid. We will pay **ground** transportation charges on re-sent or returned merchandise due to STC's error.

**Shortages & Mis-Shipments:** Any shortages or mis-shipment must be reported within 15 days.

## CANCELLATION POLICY:

Blanket order can be canceled 90 days before scheduled ship date. There will be a 10% charge if a blanket order is cancel within 90 days of scheduled ship date, and a 20% charge if cancel within 60 days. Regular order for non-custom parts can be canceled any time before the order is shipped. For custom parts, a 30% down payment is required either at the time of order or 90 days prior to scheduled ship date, whichever comes later.

## Remittances should be sent to:

Sizto Tech Corporation, 892 Commercial Street, Palo Alto, CA 94303, USA  
Credit Card Payments: Visa, MasterCard, Discover, or American Express accepted

**International Customers:** Advance Payment Required via Bank Wire, Cashier's Check or Approved Credit Card.

**Credit Application:** To establish a net 30 day account, please mail or fax three trade references with complete mailing addresses and account numbers.

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Sizto Tech Corporation (STC) only warrants this product to be free from defects in materials and workmanship at the time of shipment. This limited warranty expires one year after delivery to the end-user. STC's entire obligation to the Purchaser for breach of this limited warranty shall be limited to replacement of the defective product or refund of the original purchase price of this product, at STC's option. Purchaser has thirty (30) days to return the goods after STC has agreed to accept the return. All freight charges on returned material shall be paid by the Purchaser. STC's limited warranty shall not apply, however, to the product that have been subjected to misuse, alteration, accident or negligence during handling or storage.

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You warrant, represent and agree: (1) to comply with all laws; (2) that our sale and shipment of the product will not, by export thereof, your legal status or otherwise, cause us to violate any law; and (3) to indemnify us against any losses from a failure by you or a third party to comply with law or these terms and conditions, or from use of the product.

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## IMPORTANT NOTICE:

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